



PAR PARALOC N23 NEUTRAL GREY RFU

PRODUCT DESCRIPTION

PAR Paraloc N23 Neutral Grey RFU is a single pack, low sheen, chromate free, epoxy modified, acid etching primer which has excellent adhesion and provides corrosion protection to a large range of surfaces including non-ferrous and ferrous metals, It is designed for use with 2-Pack topcoats for coating trailered boats and associated general applications. PAR Paraloc N23 Neutral Grey RFU is a Non-sanding primer but can be lightly de-nibbed.

PRODUCTS

Primer	PAR-N23-RFU/20L PAR Paraloc Neutral Grey RFU
Reducers	EPR20 Etch Primer Reducer Normal
Cleaners	AA-6822 PROTEC® Heavy Duty Wax & Grease Remover

SUBSTRATES & PREPARATION



Commercial Performance Coatings PAR Paraloc N23 Neutral Grey RFU can be applied over the following substrates once they have been prepared as follows:



SUBSTRATE

Bare Steel
Phosphated Steel
Galvanized Steel
Stainless Steel
Brass
Aluminium

PREPARATION

STARTLINE® P150 - dry
Startline Scourer
Startline Scourer
Startline P280-P320 - dry
Startline P280-P320 - dry
Startline Scourer

Bare Aluminium surfaces should be thoroughly cleaned using AA-6822 *Protec* Heavy Duty Wax & Grease Remover before sanding. Use a high grade scouring pad to remove heavy areas of grease and imperfections in a wipe on, wipe off motion using clean rags.

Once dry, thoroughly abrade the surface using *Startline* P240 or P320.

Once sanded, the aluminium should be blown down and cleaned with SWX250 One choice Water Methylated Spirits, using a wipe on, wipe off motion. This must be repeated until no residue shows on the cleaning cloths.

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DRYING TIMES



AIR DRY (25°C)

- TOUCH DRY: 3 - 5 minutes
- DRY TO HANDLE: 30 minutes

Note: Drying times can vary dependent on temperature, flash off between coats, film builds and number of coats applied.

RECOAT



Allow 30 minutes drying time before recoating, longer periods apply for colder temperatures. Can be re-coated with CPC 625 Topcoat. Recommendations are based on 25°C ambient temperature.

TOTAL DRY FILM BUILD

15-30 µm

TECHNICAL PARAMETERS

VOLUME SOLIDS (RFU)

17%

COVERAGE

8.5m²/L metres (m²/L) @ 20µm Dry film thickness

EQUIPMENT CLEANING

After use, clean all equipment thoroughly with cleaning solvent or thinner.

HEALTH AND SAFETY

Please refer to Safety Data Sheets (SDS) for full Health and Safety details, as well as product can labels.

This product is for professional use only.

The information given in this sheet is for guidance only. Any person using the product without first making further inquiries as to the suitability of the product for the intended purpose does so at his or her own risk and we can accept no liability for the performance of the product or for any loss or damage (other than death or personal injury resulting from our negligence) arising out of such use. The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.

Drying times quoted are average times at 25°C/77°F. Film thickness, humidity and shop temperature can all affect drying times.

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