



426-7739 Vinyl Etch Primer Black RFU

PRODUCT DESCRIPTION

Commercial Performance Coatings 426-7739 Vinyl Etch Primer Black RFU is a single pack, fast drying primer which has outstanding adhesion to all metal surfaces including non-ferrous metals and chrome plated steel, unlike conventional etch primers which can only be applied in extremely thin coats, 426 Vinyl Etch Primer/VIN Vinyl Etch can also be applied like a normal primer and exhibits good build and holdout.

PRODUCTS

Primer	426 Vinyl Etch Primer RFU 426-7739 Black
SKU's	200L & 20L
Cleaners	AA-6822 PROTEC® Heavy Duty Wax & Grease Remover

SUBSTRATES & PREPARATION



Commercial Performance Coatings 426-7739 Vinyl Etch Primer Black RFU can be applied over the following substrates once they have been prepared as follows:



SUBSTRATE

PREPARATION

Bare Steel

P150 - dry

Phosphated Steel

Scourer

Galvanized Steel

Scourer

Stainless Steel

P280-P320 - dry

Brass

P280-P320 - dry

Aluminium

Scourer

Bare Aluminium surfaces should be thoroughly cleaned using AA-6822 *Protec* Heavy Duty Wax & Grease Remover before sanding. Use a high grade scouring pad to remove heavy areas of grease and imperfections in a wipe on, wipe off motion using clean rags.

Once dry, thoroughly abrade the surface using P240 or P320.

Once sanded, the aluminium should be blown down and cleaned with SWX250 One choice Water Methylated Spirits, using a wipe on, wipe off motion. This must be repeated until no residue shows on the cleaning cloths.

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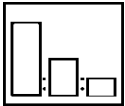
NOTE: The prepared aluminium must be primed within six hours of the preparation process. Failure to do so will allow the aluminium to re-oxidise.

Not recommended for use on abrasively blasted surfaces.

Before and after any sanding operation, the substrate must be thoroughly degreased using AA-6822 *Protec* Heavy Duty Wax & Grease Remover to remove all traces of dirt, oil, grease, silicone, wax etc.

Substrates other than those stated above should be tested before use, to ensure that the performance of this product is suitable for its intended use.

MIXING RATIO BY VOLUME



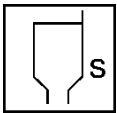
PRODUCT

426-7739 Vinyl Etch Primer Black RFU
Supplied Ready For Use (RFU)

PARTS

100 parts

SPRAY VISCOSITY



20 - 25 seconds (DIN 4) at 25°C

SPRAYGUN



CONVENTIONAL, HVLP SETUP

• SUCTION 1.4 mm - 1.8 mm

SPRAY PRESSURE

• CONVENTIONAL 350 - 450 psi (350 - 450 kPa, 45 - 65 psi)

APPLICATION & FLASH OFF



Apply 3 - 4 wet, even coats allowing flash-off between coats to achieve 40-50µm DFT.

Allow 3 - 10 minutes flash off between coats at 25°C

Note: Do not apply at temperatures less than 10°C, when the relative humidity exceeds 80%, or if the surface temperature is within 3°C of the dew point.

DRYING TIMES



AIR DRY (25°C)

- TOUCH DRY: 5 - 10 minutes
- DRY TO HANDLE: 30 minutes

Note: Drying times can vary dependent on temperature, flash off between coats, film builds and number of coats applied.

RECOAT



Allow 1 to 4 hours drying time before recoating.
Can be re-coated in both 1K and 2K CPC Topcoats.

SUPPLIED

RFU

TECHNICAL PARAMETERS

VOLUME SOLIDS (RFU)

9.80%

COVERAGE

approximately 2.5 square metres per litre at 40µm DFT

EQUIPMENT CLEANING

After use, clean all equipment thoroughly with cleaning solvent or thinner.

HEALTH AND SAFETY

Please refer to Safety Data Sheets (SDS) for full Health and Safety details, as well as product can labels.

This product is for professional use only.

The information given in this sheet is for guidance only. Any person using the product without first making further inquiries as to the suitability of the product for the intended purpose does so at his or her own risk and we can accept no liability for the performance of the product or for any loss or damage (other than death or personal injury resulting from our negligence) arising out of such use. The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.

Drying times quoted are average times at 25°C/77°F. Film thickness, humidity and shop temperature can all affect drying times.

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