



## URETHANE ADDITIVE FOR ENAMELS

### PRODUCT DESCRIPTION

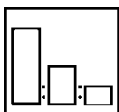
Commercial Performance Coatings Urethane Additive for Enamels is a high performance aliphatic isocyanate resin solution used as an additive to Performance Enamel Topcoat (PET), Acrylated Enamel (ACE), Rapid Dry Enamel (RDE), 342 Spraying Enamel and 304 Equipment Enamel to improve drying, hardness, chemical resistance, gloss and durability.

It must only be used in the Commercial Performance Coatings products as recommended in this technical data sheet to ensure proper performance of the product.

### PRODUCTS

Performance Enamel Topcoat Mixed Colour	PET
Equipment Enamel Mixed Colour	304
Acrylated Enamel	ACE
Spraying Enamel	342
Rapid Dry Enamel	RDE
Urethane Additive for Enamels	369-9201

### MIXING RATIO BY VOLUME



#### PRODUCT

PET	Add 500mL of 369-9201 to 4L of PET
ACE	Add 400ml of 369-9201 to 4L of ACE
RDE	Add 100ml of 369-9201 to 4L of RDE
342	
304	Add 250mL of 369-9201 to 4L of 304

Add 369-9201 as per the recommended amounts above. Stir 369-9201 thoroughly into the enamel component prior to adding the reducer. Reducer and application remain as per the enamel technical data sheet. Addition of 369-9201 will shorten the pot life - do not mix excess material.

### PRECAUTIONS

Addition of 369-9201 to the enamel topcoats converts the material into a 2-pack urethane enamel containing isocyanate. All precautions relative to the handling, mixing and spraying of isocyanates must be adhered to.

369-9201 containers must be kept firmly sealed as it deteriorates rapidly on exposure to air. If using only portions of the container, re-seal thoroughly after use and plan to use the remainder as soon as practicable.

**Please refer to Safety Data Sheets (SDS) for full Health and Safety details, as well as product can labels.**

This product is for professional use only.  
The information given in this sheet is for guidance only. Any person using the product without first making further inquiries as to the suitability of the product for the intended purpose does so at his or her own risk and we can accept no liability for the performance of the product or for any loss or damage (other than death or personal injury resulting from our negligence) arising out of such use. The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.  
Drying times quoted are average times at 25°C/77°F. Film thickness, humidity and shop temperature can all affect drying times.

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