



Painting Curtain Liners with 625 + Flex Add

625 + Flex Add AA-5656 is a premium quality, very highly flexibilised two pack Acrylic Urethane Enamel coating specifically designed to be used for painting of flexible PVC truck and/or trailer curtains. It has been developed in Australia for maximum performance under Australian conditions with outstanding resistance to outdoor weathering and U.V. degradation.

625 + Flex Add AA-5656 exhibits the following outstanding properties:

- Ease of application
- Excellent flexibility
- Excellent adhesion to properly prepared PVC surfaces
- Exceptionally high gloss
- Superior gloss and colour retention
- Non yellowing
- Superior colour retention
- Outstanding resistance to weathering
- Excellent hardness and abrasion resistance
- Excellent solvent and chemical resistance
- Excellent water and humidity resistance
-

625 + Flex Add AA-5656 is suitable for application over new and previously coated PVC surfaces. All surfaces must be thoroughly cleaned and abraded prior to coating and existing paint should not be coated if it is cracked, crazed, lifting or in poor condition. Old enamel sign writing should be removed prior to recoating.

NOTE: Test a small area of each type of curtain for suitability before painting large areas, some type of curtains may not be suitable for coating. Consult the PPG Technical Department if in doubt.

Surface Preparation:

- Hang and stretch curtains
- If necessary, use a high pressure water wash to remove as much contamination as possible
- Clean the curtain-side surface using a mixture of 1 part 920-35609 Bodykleen to 4 parts clean water. Scour with a fine abrasive pad to remove contaminants and at the same time lightly scuff the surface. **DO NOT** allow the cleaning solution to dry out on the surface. Rinse thoroughly with clean water, then dry with clean cloths.
- Once the surface is thoroughly clean and dry

Mix 2 parts by volume of 625 Pack A with 1 part by volume of AA-5656 Flex Add

Take 4 parts by volume of the above mixture and mix with one part by volume of 625 4+1 hardener. Once mixed the usable pot life of the product is 4-6 hours @ 25°C.

Dust Free: 30-40 minutes, Touch Dry: 4 hours, Hard Dry: 16 hours

Allow 36 hours drying at 20°C before placing the curtains back into service, this time can be reduced by baking.