COATING SPECIFICATION FOR FIBREGLASS BOATS 625 – ABOVE WATERLINE

- All fiberglass surfaces should first be washed with a detergent and warm water solution to remove any remaining mould release (If new) and also any foreign matter settled on the surface, then wiped clean with 900-9137 Anti-static cleaner then thoroughly dried off using clean rags.
- Sand the entire fiberglass surface using P240 grit paper on a random orbital sander, then thoroughly blow down the surface ensuring that all pinholes are blown clean of dust.
- Once free of dust, inspect the fiberglass surface for imperfections such as pinholes and chipping, fill these areas using a fine 2 pack filler such as Evolution Fine Filler. Sand any filled areas with P180 grit sand paper and finish with P240 grit sand paper. Thoroughly blow down the entire surface then repeat the blowdown procedure using a Tack Rag.
- *NOTE: Do not use Wax and Grease Remover on the sanded fiberglass surface as the fiberglass will soak up the wet surface which may lead to delamination problems.
- Apply 2 coats EPO –N14 Epotec Primer White

MIX: 4 parts EPO-N14 Epotec Primer White pack “A”

1 part EPH20 Epotec Hardener pack “B”

May be thinned up to 15% with: EXR20 Epoxy Reducer Normal,

EXR30 Epoxy Reducer Slow

EXR40 Epoxy Reducer Extra Slow

Sand 408 Epoxy primer by mechanical means within a 3 day period from application.

Thoroughly blow clean with clean compressed air and clean rags, then clean the surface with AA-6822 Protec Heavy Duty Wax & Grease Remover.

Health and Safety

Please refer to Material Health and Safety Datasheets for full health and safety details.

COATING SPECIFICATION FOR FIBREGLASS BOATS 625 – ABOVE WATERLINE

- Mix 625 Polythane colour then allow to stand for 10 minutes

MIX: 2 parts Polythane AU-625 pack “A”

1 part 625-9225 Standard Hardener pack “B”

May be thinned up to 15% with: PUR20 Polyurethane Reducer Normal
PUR30 Polyurethane Reducer Slow
PUR40 Polyurethane Reducer Extra Slow

Apply 2 coats of colour allowing at least 10 minutes flash off time between coats.

The boat may then be force dried for 1 hour at 60°C or allow to air dry for 7 days.

This system is only suitable for use on boats above the waterline. Do not immerse the boat for at least 14 days @ 25°C after applying the final coat of colour.

Health and Safety

Please refer to Material Health and Safety Datasheets for full health and safety details.