CHLORINATED RUBBER

PRODUCT DESCRIPTION
Commercial Performance Coatings Chlorinated Rubber is a premium quality, single pack, unmodified chlorinated rubber finish.

Applied over correctly prepared and primed surfaces, this topcoat provides good resistance to chemicals in damp environments. Its water resistance and anti-skid properties make it suitable for use in environments that include exposure to industrial and natural acids, for example, road marking, stairs and storage equipment. It is not recommended for use when repairing/painting swimming pools.

Utilizing the SELEMIX® universal tinter system, Commercial Performance Coatings Chlorinated Rubber is available in a range of colours.

PRODUCTS
<table>
<thead>
<tr>
<th>Chlorinated Rubber Mixed Colour</th>
<th>CLR</th>
</tr>
</thead>
<tbody>
<tr>
<td>Reducers</td>
<td>CLR20 Chlorinated Rubber Reducer Normal</td>
</tr>
<tr>
<td>Cleaners</td>
<td>971-9119 PROTEC® Metal Conditioner</td>
</tr>
<tr>
<td></td>
<td>AA-6822 Protec Heavy Duty Wax &amp; Grease Remover</td>
</tr>
</tbody>
</table>

SUBSTRATES & PREPARATION

Commercial Performance Coatings Chlorinated Rubber can be applied over the following primer:

- EPS EtchPro Primer Surfacer, 426 Vinyl Etch Primer

Surfaces showing heavy scale or surface rust should be treated with 971-9119 Protec Metal Conditioner. Heavily rusted surfaces should be abrasively blast cleaned.

Before and after any sanding operation, the substrate must be thoroughly degreased using AA-6822 Protec Heavy Duty Wax & Grease Remover to remove all traces of dirt, oil, grease, silicone, wax etc.

Note: Do not apply directly onto bare metal. Light colors are prone to yellowing during storage. This product is not advisable for items which require a precise color point.

For other primer options please consult the PPG Commercial Performance Coatings Technical Team.
## MIXING RATIO BY VOLUME

<table>
<thead>
<tr>
<th>PRODUCT</th>
<th>PARTS</th>
<th>REDUCER</th>
<th>Up to 20% For Rolling</th>
<th>Up to 50% For Spraying</th>
</tr>
</thead>
<tbody>
<tr>
<td>CLR Mixed Colour</td>
<td>100</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

## DRYING TIMES

### AIR DRY (25°C)

- TOUCH DRY: 2 hours
- HARD DRY: 6 hours

Note: Drying times can vary dependent on temperature, flash off between coats, film builds and number of coats applied.

## SPRAY VIScosity

20 - 30 seconds (DIN 4) at 25°C

## SPRAYGUN

### CONVENTIONAL, HVLP

**SETUP**

- SUCTION: 1.4 mm - 1.8 mm

**SPRAY PRESSURE**

- CONVENTIONAL: 3.5 - 4.5 bar (350 - 450 kPa, 45 - 65 psi)

## APPLICATION & FLASH OFF

Apply by Spray Gun or Roller

Apply 2 - 3 wet, even coats

Allow 5 - 10 minutes flash off between coats at 25°C

## TOTAL DRY FILM BUILD

30 - 50 µm

### RECOAT

Recoat after 6 hours drying.

### PRODUCT CLR Mixed Colour

**MIXING RATIO BY VOLUME**

**PARTS**

| CLR Mixed Colour | Reducer | 100 | Up to 20% For Rolling | Up to 50% For Spraying |

**SPRAY VIScosity**

20 - 30 seconds (DIN 4) at 25°C

**SPRAYGUN**

**CONVENTIONAL, HVLP**

**SETUP**

- SUCTION: 1.4 mm - 1.8 mm

**SPRAY PRESSURE**

- CONVENTIONAL: 3.5 - 4.5 bar (350 - 450 kPa, 45 - 65 psi)

**APPLICATION & FLASH OFF**

Apply by Spray Gun or Roller

Apply 2 - 3 wet, even coats

Allow 5 - 10 minutes flash off between coats at 25°C

**DRIYNG TIMES**

**AIR DRY (25°C)**

- TOUCH DRY: 2 hours
- HARD DRY: 6 hours

Note: Drying times can vary dependent on temperature, flash off between coats, film builds and number of coats applied.
TECHNICAL PARAMETERS

VOLUME SOLIDS (RFU)  25 - 30%, depending on colour

EQUIPMENT CLEANING

After use, clean all equipment thoroughly with cleaning solvent or thinner.

HEALTH AND SAFETY

Please refer to Safety Data Sheets (SDS) for full Health and Safety details, as well as product can labels.

This product is for professional use only. The information given in this sheet is for guidance only. Any person using the product without first making further inquiries as to the suitability of the product for the intended purpose does so at his or her own risk and we can accept no liability for the performance of the product or for any loss or damage (other than death or personal injury resulting from our negligence) arising out of such use. The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development. Drying times quoted are average times at 25°C/77°F. Film thickness, humidity and shop temperature can all affect drying times.

PPG Industries Australia Pty Ltd, 14 McNaughton Rd Clayton, VIC 3168 Australia

EMERGENCY RESPONSE NUMBER, Australia: 1800 883 254

PPG Industries New Zealand Pty Ltd, 5 Vestey Dr, Mt Wellington Auckland, New Zealand

EMERGENCY RESPONSE NUMBER, New Zealand: 0800 000 096

PPG Logo and Selemix are registered trademarks of PPG Industries Ohio, Inc. Protec is a registered trademark of Protec Pty Ltd.